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160807-006-UG

Thank you



Thank you for selecting this HPI RACING product!

This kit is designed to be fun to drive and uses top quality parts for durability and performance. The instruction manual you are reading was designed to be easy to follow yet thorough in its explanations. HPI Racing wants you to enjoy driving your new R/C kit. If you come across any problems or need some help getting through a step, you can contact us on the internet at www.hpiracing.com.

This is a high performance R/C kit, and it requires regular maintenance for best performance. If you don't do regular maintenance the performance will suffer. HPI has all the necessary parts and accessories available to keep your car performing at its best.

The caution or attention symbols will warn you about steps that can be very dangerous.

Please read and understand the instructions carefully before proceeding.



Cautions

Failure to follow these instructions can damage your kit, and cause serious bodily injury or death.



Attention

Failure to follow these instructions can cause injury to yourself or others.

You might also cause property damage or damage your kit.



Cautions

Before Running Please read manual (with parent, guardian or a responsible adult if necessary).

While Operating Please do not run on a public street, this could cause serious accidents, personal

injuries and/or property damage.

Please do not run near pedestrians or small children.

Before Operating Make sure that all screws and nuts are properly tightened.

Always use fresh batteries for your transmitter and receiver to avoid losing control of

the model.

Please confirm the neutral throttle trigger position.

After Running Turn OFF receiver first, then turn OFF transmitter.

This will prevent the car from losing control.

After running a HPI RACING product, it is necessary to perform routine maintenance.

Failure to do this can result in increased wear and damage to the engine

and chassis.

Battery safety Please be careful when handling the battery. It will be not after running. If the wire is

frayed, a short circuit can cause a fire.

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Additional Information



Quick Start Guide







Venture 18CC Technical Guide







Venture 18CC Startup Guide





TF-706 Transmitter Manual





FLX18-3S25-WP-C Competition Crawler Flux ESC Manual





This Guide





EWI 1-1

NOTE - This refers to the relevant guide (as above) and the relevant section. In this example, Section 1-1 of the ESC Manual.

Troubleshooting



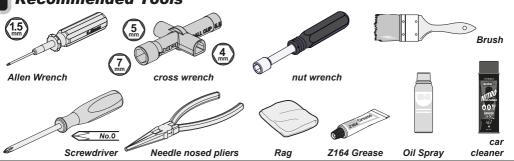
If RC car does not move or you have no control, see below

Problem	Cause	Remedy	Section	
	Battery is not placed properly in the transmitter.	Place batteries in the transmitter properly.	i sc 1-2-1	
	Weak or no battery in model.	Install charged battery.	\$6 1-1 \$6 1-3-2	
Does Not Move.	Damaged motor.	Replace with new motor.	1 2-4	
	Frayed or broken wiring.	Splice and insulate wiring completely.	1 EM 1-1	
	ESC is shut down by heat protection circuit.	Stop driving immediately, do not drive the car until the Speed Controller cools down.	1 EM 2-3	
No Control.	Weak or no batteries in transmitter or model.	Install charged or fresh batteries.	1 SG 1-2	
	Neutral position or trim is incorrect.	Adjust the steering trim.	1 SG 5-1	
	Binding Setup is incorrect.	Make sure binding is setup properly.	SG 2-2 RM 5-1	
Steering and Throttle	Servo reverse switch is in the wrong position.	Set to correct position.	RIM 4-4 RIM 4-5	
Function Reversed.	Wires from ESC to motor are improperly connected.	Re-connect the motor.	i EW 1-1	

Maintenance







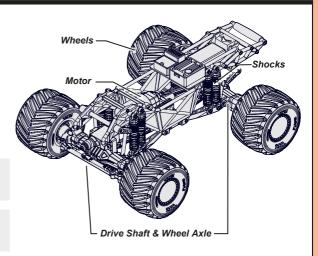
Maintenance schedule

For maintenance schedule, refer to chart.

After running, clean the chassis and check all moving parts for damage. If any parts are broken or damaged, repair or replace them before the next run. Regular maintenance is necessary to prevent damage to the car and maintain its performance.

Refer to sell-able number to purchase parts.

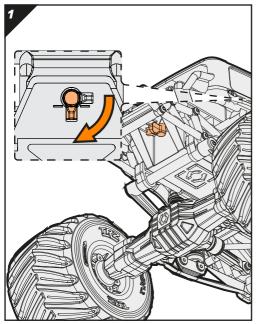
Look for any damaged parts.

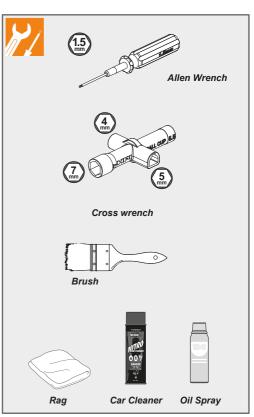


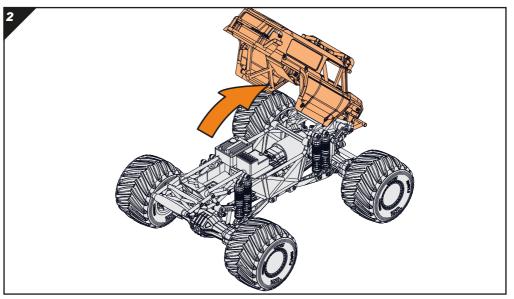
			Maintenance Item	Section Reference	
(x1)	x10	x20		i 99	
Every Pack.	Every 10 Packs.	Every 20 Packs.			
\checkmark	\checkmark		Chassis Maintenance	2-1	PG 6
\checkmark			Wheel Maintenance	2-2	PG 8
			Differential Maintenance	2-3	PG 9
			Transmission Maintenance	2-4	PG 12
			Shock Maintenance	2-5	PG 15
			Radio Maintenance	RIWI	

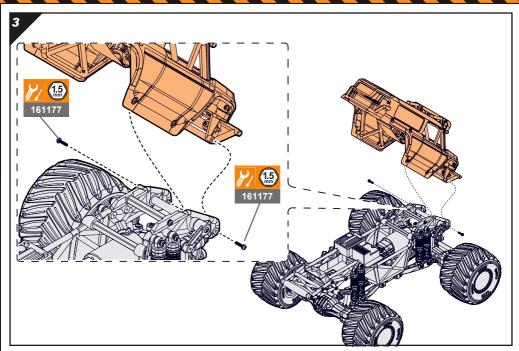
2-1 Chassis Maintenance

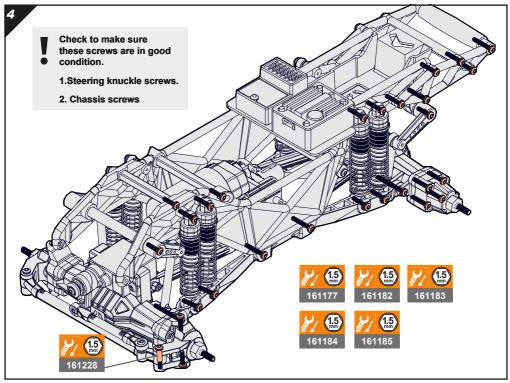
After running, clean the car and lubricate metal to metal contacts. Replace damaged parts, check that all the screws are tight.



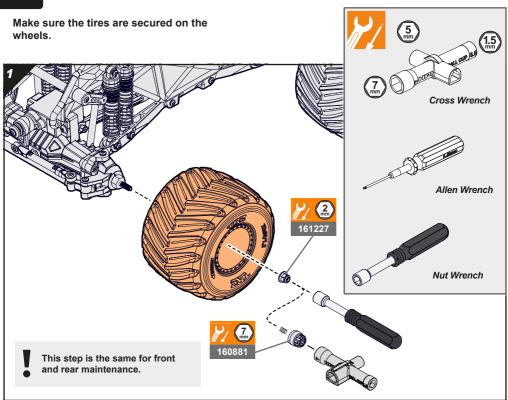


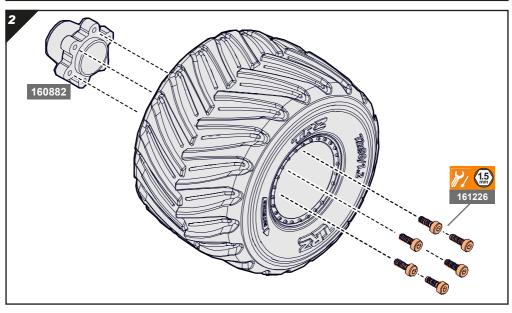




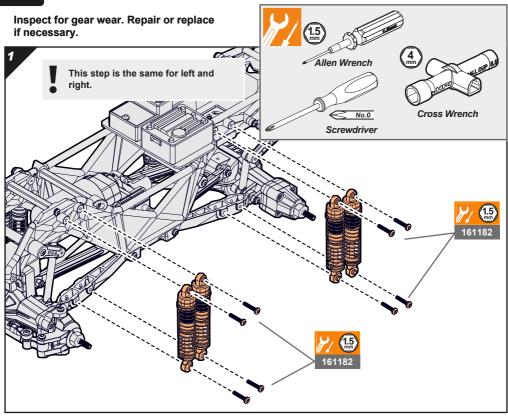


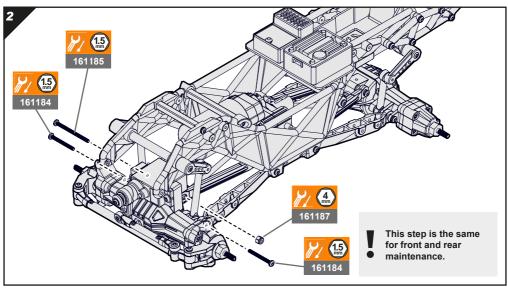
2-2 Wheel Maintenance

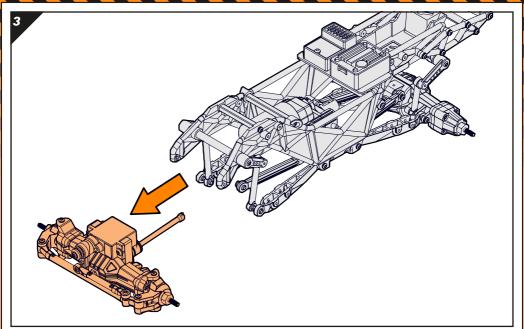


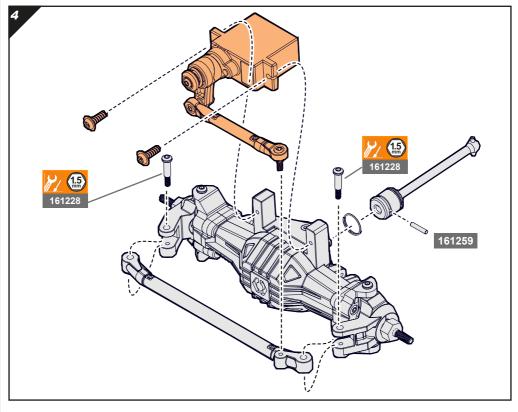


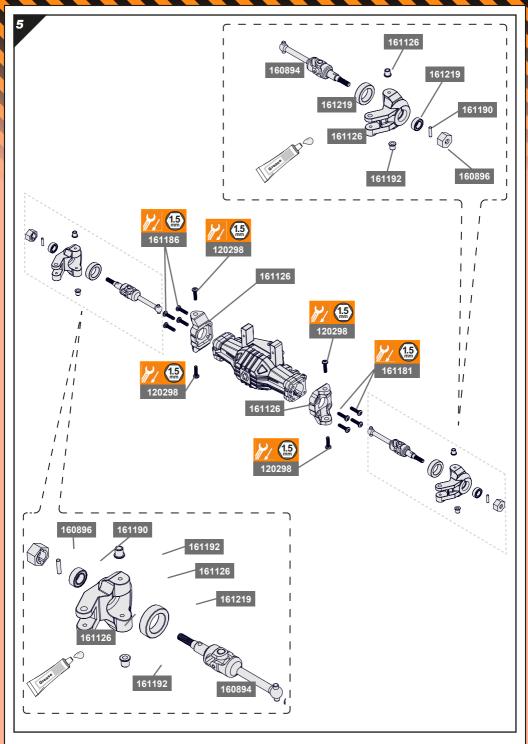
2-3 Differential Maintenance

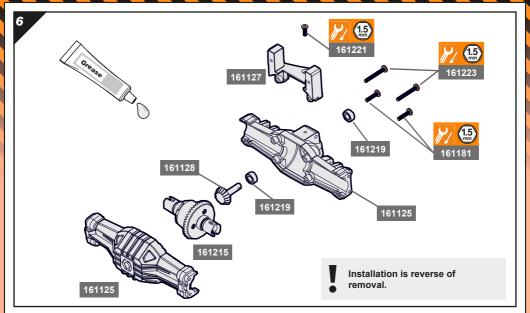


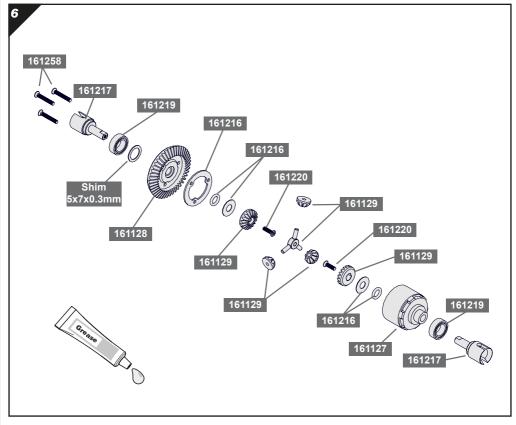






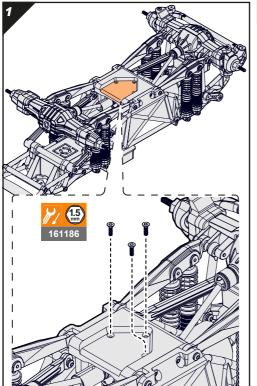


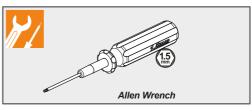


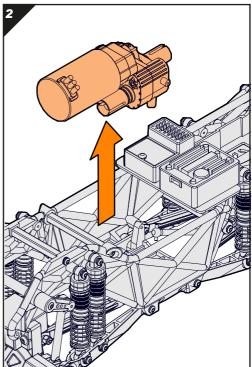


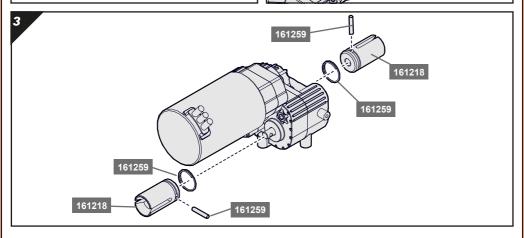
2-4 Transmission Maintenance

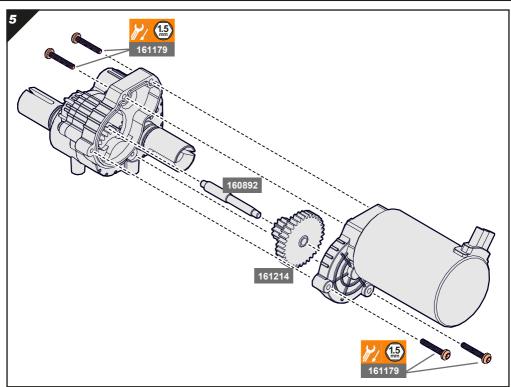
Inspect for gear wear. Repair or replace if necessary.

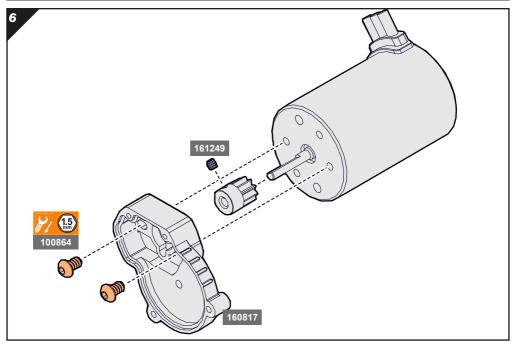


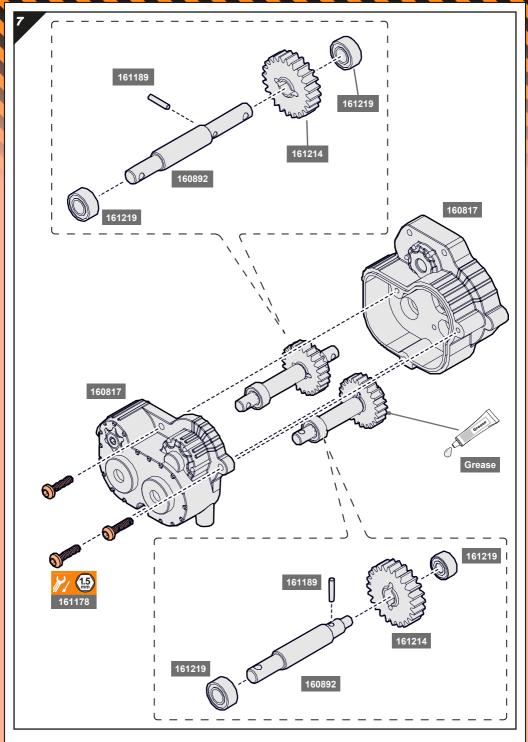


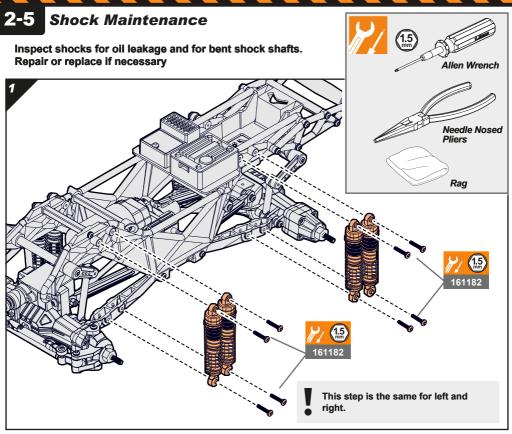


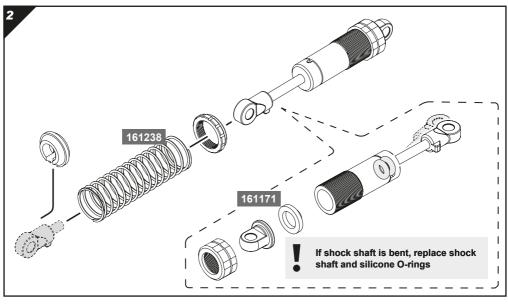




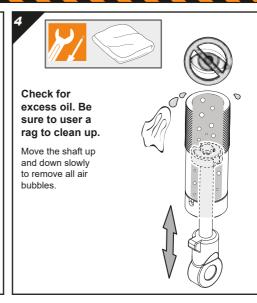


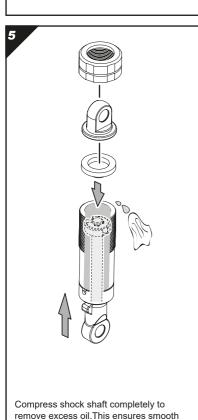












shock travel after assembly.

